

**TRANSMITTAL LETTER TO THE UNITED STATES
DESIGNATED/ELECTED OFFICE (DO/EO/US)
CONCERNING A FILING UNDER 35 U.S.C. 371**

004501-550

U.S. APPLICATION NO. (If known, see 37 C.F.R. 1.5)

Unassigned

09/868188

INTERNATIONAL APPLICATION NO.
PCT/CH99/00608INTERNATIONAL FILING DATE
16 December 1999 (16.12.99)

PRIORITY DATE CLAIMED

28 December 1998 (28.12.98)

TITLE OF INVENTION

FIBRE BRAGG-GRATING SENSOR

APPLICANT(S) FOR DO/EO/US

BOHNERT, Klaus; BRANDLE, Hubert

JUN 15 2001

PATENT & TRADEMARK OFFICE

Applicant herewith submits to the United States Designated/Elected Office (DO/EO/US) the following items and other information:

1. ☒ This is a **FIRST** submission of items concerning a filing under 35 U.S.C. 371.
2. ☐ This is a **SECOND** or **SUBSEQUENT** submission of items concerning a filing under 35 U.S.C. 371.
3. ☒ This is an express request to begin national examination procedures (35 U.S.C. 371(f)) at any time rather than delay examination until the expiration of the applicable time limit set in 35 U.S.C. 371(b) and the PCT Articles 22 and 39(1).
4. ☒ A proper Demand for International Preliminary Examination was made by the 19th month from the earliest claimed priority date.
5. ☒ A copy of the International Application as filed (35 U.S.C. 371(c)(2))
 - a. ☐ is transmitted herewith (required only if not transmitted by the International Bureau).
 - b. ☒ has been transmitted by the International Bureau.
 - c. ☐ is not required, as the application was filed in the United States Receiving Office (RO/US)
6. ☒ A translation of the International Application into English (35 U.S.C. 371(c)(2)).
7. ☒ Amendments to the claims of the International Application under PCT Article 19 (35 U.S.C. 371(c)(3))
 - a. ☐ are transmitted herewith (required only if not transmitted by the International Bureau).
 - b. ☐ have been transmitted by the International Bureau.
 - c. ☐ have not been made; however, the time limit for making such amendments has NOT expired.
 - d. ☒ have not been made and will not be made.
8. ☒ A translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(c)(3)).
9. ☒ An oath or declaration of the inventor(s) (35 U.S.C. 371(c)(4)).
10. ☐ A translation of the annexes to the International Preliminary Examination Report under PCT Article 36 (35 U.S.C. 371(c)(5)).

Items 11. to 16. below concern other document(s) or information included:

11. ☒ An Information Disclosure Statement under 37 CFR 1.97 and 1.98.
12. ☐ An assignment document for recording. A separate cover sheet in compliance with 37 CFR 3.28 and 3.31 is included.
13. ☒ A **FIRST** preliminary amendment.
☐ A **SECOND** or **SUBSEQUENT** preliminary amendment.
14. ☐ A substitute specification.
15. ☐ A change of power of attorney and/or address letter.
16. ☒ Other items or information:

Unexecuted Declaration; Bibliographic Data Sheet; Ten (10) sheets of drawings; German text as originally filed; Publ. Appln. No. WO 00/39553; PCT Forms RO/105, IB/301, IB/332, IPEA/416; Claim for Convention Priority.

U.S. APPLICATION NO. (If known, see 37 C.F.R. 1.50)

Unassigned

09/868188

INTERNATIONAL APPLICATION NO.

PCT/CH99/00608

ATTORNEY'S DOCKET NUMBER

004501-550

17. ☒ The following fees are submitted:

CALCULATIONS

PTO USE ONLY

Basic National Fee (37 CFR 1.492(a)(1)-(5)):

Neither international preliminary examination fee (37 CFR 1.482)
nor international search fee (37 CFR 1.445(a)(2)) paid to USPTO
and International Search Report not prepared by the EPO or JPO \$1,000.00 (960)

International preliminary examination fee (37 CFR 1.482) not paid to
USPTO but International Search Report prepared by the EPO or JPO \$860.00 (970)

International preliminary examination fee (37 CFR 1.482) not paid to USPTO
but international search fee (37 CFR 1.445(a)(2)) paid to USPTO \$710.00 (958)

International preliminary examination fee paid to USPTO (37 CFR 1.482)
but all claims did not satisfy provisions of PCT Article 33(1)-(4) \$690.00 (956)

International preliminary examination fee paid to USPTO (37 CFR 1.482)
and all claims satisfied provisions of PCT Article 33(1)-(4) \$100.00 (962)

ENTER APPROPRIATE BASIC FEE AMOUNT =

\$ 860.00

Surcharge of \$130.00 (154) for furnishing the oath or declaration later than
months from the earliest claimed priority date (37 CFR 1.492(e)).

20 ☐ 30 ☐

\$

Claims

Number Filed

Number Extra

Rate

Total Claims

12 -20 =

X\$18.00 (966)

\$

Independent Claims

1 -3 =

X\$80.00 (964)

\$

Multiple dependent claim(s) (if applicable)

+ \$270.00 (968)

\$

TOTAL OF ABOVE CALCULATIONS =

\$ 860.00

Reduction for 1/2 for filing by small entity, if applicable (see below).

\$

SUBTOTAL =

\$ 860.00

Processing fee of \$130.00 (156) for furnishing the English translation later than
months from the earliest claimed priority date (37 CFR 1.492(f)).

20 ☐ 30 ☐

\$

+

TOTAL NATIONAL FEE =

\$ 860.00

Fee for recording the enclosed assignment (37 CFR 1.21(h)). The assignment must be accompanied by
an appropriate cover sheet (37 CFR 3.28, 3.31). \$40.00 (581) per property +

\$

TOTAL FEES ENCLOSED =

\$ 860.00

Amount to be:
refunded

\$

charged

\$

a. ☐ Small entity status is hereby claimed.b. ☒ A check in the amount of \$ 860.00 to cover the above fees is enclosed.c. ☐ Please charge my Deposit Account No. 02-4800 in the amount of \$ to cover the above fees. A duplicate copy of this sheet is enclosed.d. ☒ The Commissioner is hereby authorized to charge any additional fees which may be required, or credit any overpayment to Deposit Account No. 02-4800. A duplicate copy of this sheet is enclosed.

**NOTE: Where an appropriate time limit under 37 CFR 1.494 or 1.495 has not been met, a petition to revive (37 CFR 1.137(a) or (b))
must be filed and granted to restore the application to pending status.**

SEND ALL CORRESPONDENCE TO:

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Date: June 15, 2001

SIGNATURE

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19,885

REGISTRATION NUMBER

09/868188

JC03 Rec'd PCT/PTC 15 JUN 2001

Patent
Attorney's Docket No. 004501-550

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Patent Application of)	
)	
KLAUS BOHNERT, et al.)	Group Art Unit: Unassigned
)	
Application No.: Unassigned)	Examiner: Unassigned
)	
Filed: June 15, 2001)	
)	
For: FIBRE BRAGG-GRATING SENSOR)	

PRELIMINARY AMENDMENT

Assistant Commissioner for Patents
Washington, D.C. 20231

Sir:

Prior to examination of the above-captioned patent application, it is requested that the following amendments be entered.

IN THE CLAIMS:

Please replace Claims 1-12 as follows.

1. (Amended) A fiber-optic pressure sensor, in particular suitable for measuring differential pressures and flow rates in oil drill holes, comprising a transducer with a sensor fiber which has at least one fiber Bragg grating, wherein
 - a) the transducer comprises at least one first pressure member for holding a first medium under an all round pressure p_1 ,
 - b) the transducer comprises at least one second pressure member for holding a second medium under an all round pressure p_2 , and

c) the transducer is configured for measuring a pressure difference $p_1 - p_2$ by converting the all round pressures p_1 , p_2 into a longitudinal elongation or compression of the at least one fiber Bragg grating of the sensor fiber.

2. (Amended) The fiber optic sensor as claimed in claim 1, wherein the transducer is configured for a differential elongation of the fiber Bragg grating induced by the pressure difference $p_1 - p_2$.

3. (Amended) The fiber optic sensor as claimed in claim 1, wherein

- a) the sensor fiber is mounted between holders and preferably prestressed,
- b) the holders are connected in a force-closed fashion to the pressure members and, if appropriate, to supporting members, and
- c) the pressure members are configured to deflect at least one holder as a function of the pressures p_1 , p_2 .

4. (Amended) The fiber optic sensor as claimed in claim 3, wherein

- a) exactly two cylindrical pressure members are provided, which are arranged concentrically, in parallel or serially relative to one another,
- b) the pressure cylinders have the same length L and
- c) the holders are fastened on plunger faces of the pressure cylinders.

5. (Amended) The fiber optic sensor as claimed in claim 1, wherein

a) the transducer has separate inlets for the media into the pressure members

and/or

b) a fiber Bragg grating is provided for differential pressure measurement, a fiber Bragg grating is provided for error compensation, and/or a fiber Bragg grating is provided for temperature measurement.

6. (Amended) The fiber optic sensor as claimed in claim 1, wherein

a) a fiber Bragg grating is held between the first and second pressure members

for the purpose of differential pressure measurement, and

b) in particular, an error compensation fiber Bragg grating is held between the second and first pressure members in reverse sequence for the purpose of antiphasal change in elongation.

7. (Amended) The fiber optic sensor as claimed in claim 1, wherein

a) a fiber Bragg grating is held between a holder, which can be deflected by differential pressure of two pressure members, and a supporting member, the holder preferably being connected to a common end plate of two serially arranged pressure members and

b) in particular, an error compensation fiber Bragg grating is held between the supporting member and the holder which can be deflected by differential pressure in reverse sequence for the purpose of antiphase change in elongation.

8. (Amended) The fiber optic sensor as claimed in claim 1, wherein

- a) one fiber Bragg grating each is held between a first pressure member and a supporting member and a second pressure member and a supporting member, and
- b) a pressure difference can be determined with the aid of the two fiber Bragg gratings.

9. (Amended) The fiber optic sensor as claimed in claim 1, wherein

- a) at least one pressure member and/or at least one supporting member consists of, or is assembled from materials with different coefficients of thermal expansion α_1 , α_2 , such that a differential thermal expansion between the holders counteracts a thermally induced displacement of a Bragg wavelength of the sensor fiber, and
- b) in particular, a pressure or supporting member is assembled from at least two segments with different coefficients of thermal expansion and prescribable lengths L' , L'' .

10. (Amended) The fiber optic sensor as claimed in claim 1, wherein

- a) the transducer has pressure-tight fiber bushings for the sensor fiber, and/or

b) the transducer has a cavity for a fiber Bragg grating for the purpose of temperature measurement, and/or

c) at least one block with a bore for laterally supporting the sensor fiber is provided in the region of a fiber Bragg grating for the purpose of a compression arrangement.

11. (Amended) The fiber optic sensor as claimed in claim 1, wherein a plurality of transducers of different Bragg wavelength λ_b are optically connected to a broadband light source and, preferably via a fiber coupler to a wavelength-division demultiplexer and a detector plus an electronic measuring system.

12. (Amended) Use of a fiber optic differential pressure sensor as claimed in claim 1, wherein

a) a flow rate v_1 of a fluid flow is determined from a differential pressure measurement, and

b) in particular, the differential pressure measurement is carried out at a venturi tube.

REMARKS


By way of the foregoing amendments to the claims, Claims 1-12 have been amended to delete the multiple dependencies and reference numerals, and to replace the words "characterized in that" with the word "wherein". These changes have been made in accordance with 37 C.F.R. § 1.121 as amended on November 7, 2000. Marked-up versions of Claims 1-12 indicating the changes accompany this Preliminary Amendment.

Early and favorable consideration with respect to this application is respectfully requested.

Should any questions arise in connection with this application, the undersigned respectfully requests that he be contacted at the number indicated below.

Respectfully submitted,

BURNS, DOANE, SWECKER & MATHIS, L.L.P.

By: 
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Date: June 15, 2001

Attachment to Preliminary Amendment dated June 15, 2001

Marked-up Claims 1-12

1. (Amended) A fiber-optic pressure sensor [(1, 25)], in particular suitable for measuring differential pressures and flow rates in oil drill holes, comprising a transducer [(1)] with a sensor fiber [(2)] which has at least one fiber Bragg grating [(3, 4, 5)], [characterized in that] wherein

a) the transducer [(1)] comprises at least one first pressure member [(7a)] for holding a first medium [(11a)] under an all round pressure p_1 ,

b) the transducer [(1)] comprises at least one second pressure member [(7b)] for holding a second medium [(11b)] under an all round pressure p_2 , and

c) the transducer [(1)] is configured for measuring a pressure difference p_1-p_2 by converting the all round pressures p_1 , p_2 into a longitudinal elongation or compression of the at least one fiber Bragg grating [(3, 4)] of the sensor fiber [(2)].

2. (Amended) The fiber optic sensor [(1, 25)] as claimed in claim 1, [characterized in that] wherein the transducer [(1)] is configured for a differential elongation of the fiber Bragg grating [(3, 4)] induced by the pressure difference p_1-p_2 .

3. (Amended) The fiber optic sensor [(1, 25)] as claimed in [one of claims 1-2] claim 1, [characterized in that] wherein

a) the sensor fiber [(2)] is mounted between holders [(6a, 6b, 6c; 15b)] and preferably prestressed,

Attachment to Preliminary Amendment dated June 15, 2001

Marked-up Claims 1-12

b) the holders [(6a, 6b, 6c; 15b)] are connected in a force-closed fashion to the pressure members [(7a, 7b)] and, if appropriate, to supporting members [(15a)], and

c) the pressure members [(7a, 7b)] are configured to deflect at least one holder [(6a, 6b, 6c)] as a function of the pressures p_1 , p_2 .

4. (Amended) The fiber optic sensor [(1, 25)] as claimed in claim 3, [characterized in that] wherein

a) exactly two cylindrical pressure members [(7a, 7b)] are provided, which are arranged concentrically, in parallel or serially relative to one another,

b) the pressure cylinders [(7a, 7b)] have the same length L and

c) the holders [(6a, 6b, 6c)] are fastened on plunger faces [(8, 8a, 8b)] of the pressure cylinders [(7a, 7b)].

5. (Amended) The fiber optic sensor [(1, 25)] as claimed in [one of claims 1-4] claim 1, [characterized in that] wherein

a) the transducer [(1)] has separate inlets [(10a, 10b)] for the media [(11a, 11b)] into the pressure members [(7a, 7b)] and/or

b) a fiber Bragg grating [(3)] is provided for differential pressure measurement, a fiber Bragg grating [(4)] is provided for error compensation, and/or a fiber Bragg grating [(5)] is provided for temperature measurement.

Attachment to Preliminary Amendment dated June 15, 2001

Marked-up Claims 1-12

6. (Amended) The fiber optic sensor [(1, 25)] as claimed in [one of claims 1-5] claim
1, [characterized in that] wherein

a) a fiber Bragg grating [(3)] is held [(6a, 6b)] between the first and second pressure
members [(7a, 7b)] for the purpose of differential pressure measurement, and

b) in particular, an error compensation fiber Bragg grating [(4)] is held [(6a, 6c)]
between the second and first pressure members [(7b, 7a)] in reverse sequence for the purpose
of antiphase change in elongation.

7. (Amended) The fiber optic sensor [(1, 25)] as claimed in [one of claims 1-6] claim
1, [characterized in that] wherein

a) a fiber Bragg grating [(3)] is held [(6a, 15b)] between a holder [(6a)], which can
be deflected by differential pressure of two pressure members [(7a, 7b)], and a supporting
member [(15a)], the holder [(6a)] preferably being connected to a common end plate [(8)] of
two serially arranged pressure members [(7a, 7b)] and

b) in particular, an error compensation fiber Bragg grating [(4)] is held [(6a, 15b)]
between the supporting member [(15a)] and the holder [(6a)] which can be deflected by
differential pressure in reverse sequence for the purpose of antiphase change in elongation.

8. (Amended) The fiber optic sensor [(1, 25)] as claimed in [one of claims 1-7] claim
1, [characterized in that] wherein

Attachment to Preliminary Amendment dated June 15, 2001

Marked-up Claims 1-12

a) one fiber Bragg grating [(3)] each is held [(6a, 15b)] between a first pressure member [(7a)] and a supporting member [(15a)] and a second pressure member [(7a)] and a supporting member [(15a)], and

b) a pressure difference can be determined with the aid of the two fiber Bragg gratings [(3, 4)].

9. (Amended) The fiber optic sensor [(1, 25)] as claimed in [one of claims 1-8] claim 1, [characterized in that] wherein

a) at least one pressure member [(7a, 7b)] and/or at least one supporting member [(15a)] consists of, or is assembled from materials with different coefficients of thermal expansion a_1, a_2 , such that a differential thermal expansion between the holders [(6a, 6b, 6c)] counteracts a thermally induced displacement of a Bragg wavelength [(λ_B)] of the sensor fiber [(2)], and

b) in particular, a pressure or supporting member [(7a, 7b, 15a)] is assembled from at least two segments with different coefficients of thermal expansion and prescribable lengths L', L'' .

10. (Amended) The fiber optic sensor [(1, 25)] as claimed in [one of claims 1-9] claim 1, [characterized in that] wherein

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Marked-up Claims 1-12

a) the transducer [(1)] has pressure-tight fiber bushings [(12a, 12b)] for the sensor fiber [(2)], and/or

b) the transducer [(1)] has a cavity [(13)] for a fiber Bragg grating [(5)] for the purpose of temperature measurement, and/or

c) at least one block with a bore for laterally supporting the sensor fiber [(2)] is provided in the region of a fiber Bragg grating [(3, 4)] for the purpose of a compression arrangement.

11. (Amended) The fiber optic sensor [(1, 25)] as claimed in [one of claims 1-10] claim 1, [characterized in that] wherein a plurality of transducers [(1)] of different Bragg wavelength λ_B are optically connected to a broadband light source [(16)] and, preferably via a fiber coupler [(18)] to a wavelength-division demultiplexer [(19)] and a detector plus an electronic measuring system [(20)].

12. (Amended) Use of a fiber optic differential pressure sensor [(1, 25)] as claimed in [one of claims 1-11] claim 1, [characterized in that] wherein

a) a flow rate v_1 of a fluid flow [(24)] is determined from a differential pressure measurement, and

b) in particular, the differential pressure measurement is carried out at a venturi tube [(23)].

35

An optical sensor with fiber Bragg gratings for measuring material elongations is disclosed, for example, in US Patent No. 4,761,073. For the purpose of monitoring body deformations, the sensor fiber is typically fastened on the surface of the body or embedded in the body. It is proposed to eliminate signal interference owing to thermal grating elongations with the aid of superimposed gratings of various reflection wavelengths.

US Patent No. 5,042,898 exhibits a temperature-stabilized fiber Bragg grating which can be used as wavelength standard to stabilize the emission wavelength of laser diodes, or as a wavelength filter in fiber optic sensors. The fiber is held between two supports of suitable thermal expansion and length such that the thermally induced changes in the Bragg wavelength are compensated.

It is the object of the present invention to specify a fiber Bragg grating pressure sensor which is suitable for measuring differential isotropic pressures in liquids or gases and is distinguished by good measuring sensitivity and a large measuring range. This object is achieved according to the invention by means of the features of claims 1 and 12.

The invention specifies a fiber-optic sensor for differential pressure measurements which comprises a transducer with pressure members for holding two fluids, the transducer being configured for converting the medium pressures into a longitudinal elongation or compression of at least one fiber Bragg grating of a sensor fiber. The transducer therefore exchanges pressure with the two fluids, is deformed by their pressures and transforms the deformation into a change in length of the sensor fiber in the region of a fiber Bragg grating. The deformation of the transducer

depends on the absolute pressures and/or directly on the differential pressure.

In first exemplary embodiments, a fiber Bragg grating
5 is held between two pressure members which can be elongated by the pressures of the fluids.

In second exemplary embodiments, a fiber Bragg grating is held between a supporting member fastened on the
10 transducer housing and a pressure member which can be elongated by the pressure difference between the two fluids.

In addition, for the purpose of error compensation, a
15 fiber Bragg grating can be fitted between the pressure members or a pressure member and supporting member such that the measuring signal is oppositely directed and interfering signals are codirectional, and a doubled noise-free difference signal can be formed.

Another exemplary embodiment constitutes a serial,
20 reflexive multiplex arrangement of a plurality of fiber Bragg grating differential pressure sensors with different Bragg wavelengths which are fed via a common
25 broadband light source and detected in a wavelength-selective fashion.

A preferred application of the differential pressure sensor is use in conjunction with a venturi tube for
30 the purpose of determining a flow rate.

Further designs, advantages and applications of the invention follow from the dependent claims and from the description, which now follows, with the aid of the
35 figures.

With reference to a differential pressure sensor according to the invention, in the drawing:

figure 1 shows a transducer (= pressure transmission element) with two concentric pressure cylinders: (a) arrangement for the elongation of a fiber Bragg grating; (b) arrangement with temperature-compensating pressure cylinders; (c) arrangement for an oppositely directed elongation of two fiber Bragg gratings for compensating signal interference from temperature and all round pressure of a medium;

figure 2 shows a transducer with two serial pressure cylinders (a) for the elongation of a fiber Bragg grating, or (b) for the oppositely directed elongation of two fiber Bragg gratings;

figures 3 (a), (b) show a transducer with two parallel pressure cylinders for the elongation of a fiber Bragg grating;

figure 4 shows a transducer with two pressure cylinders for a separate elongation of two fiber Bragg gratings for the purpose of measuring two absolute pressures;

figure 5 shows a multiplex arrangement with a plurality of differential pressure sensors in reflection; and

figure 6 shows a venturi tube with differential pressure sensor for the purpose of determining flow rates.

Identical parts are provided with identical reference symbols in the figures.

The subject matter of the invention is a fiber-optic pressure sensor. The known measuring principle consists in that a fiber Bragg grating which is written into a monomode fiber by UV light acts as a reflection or transmission filter with a characteristic Bragg wavelength λ_B . Longitudinal fiber elongations change the grating period and refractive index and displace the Bragg wavelength λ_B . The output signals are wavelength-coded and independent of the light power. The measuring range is limited only by the fiber ultimate strength in the case of elongation measurements with the aid of Bragg gratings.

The invention is explained firstly with regard to figures 1-4. The fiber-optic pressure sensor 1, 25 comprises a transducer 1 with a sensor fiber 2 which has at least one fiber Bragg grating 3, 4, 5, comprising at least one first pressure member 7a for holding a first medium 11a under an all round pressure p_1 , comprising at least one second pressure member 7b for holding a second medium 11b under an all round pressure p_2 , and being configured for measuring a pressure difference $p_1 - p_2$ by converting the all round pressures p_1 , p_2 into a longitudinal elongation or compression of at least one fiber Bragg grating 3, 4 of the sensor fiber 3. The transducer is advantageously configured for a differential elongation of the fiber Bragg grating 3, 4 induced by the pressure difference $p_1 - p_2$. In particular, the sensor 1, 25 is suitable for measuring differential pressures and flow rates in oil drill holes.

In the exemplary embodiments illustrated, the sensor fiber 2 is mounted between holders 6a, 6b, 6c; 15b and preferably prestressed, the holders 6a, 6b, 6c; 15b are connected in a force-closed fashion to the pressure members 7a, 7b and, if appropriate, to supporting members 15a, and the pressure members 7a, 7b are

configured to deflect at least one holder 6a, 6b, 6c as a function of the pressures p_1 , p_2 . Preferably, exactly two cylindrical pressure members 7a, 7b are provided, which are arranged concentrically, in parallel or
5 serially relative to one another, the pressure cylinders 7a, 7b have the same length L and the holders 6a, 6b, 6c are fastened on plunger faces 8, 8a, 8b of the pressure cylinders 7a, 7b.

10 The transducer 1 is to have separate inlets 10a, 10b for the media 11a, 11b into the pressure members 7a, 7b. A fiber Bragg grating 3 can be provided for differential pressure measurement, a fiber Bragg grating 4 can be provided for error compensation,
15 and/or a fiber Bragg grating 5 can be provided for temperature measurement. Typically, of the fiber Bragg gratings, 3 is always, 4 is sometimes and 5 is not mechanically prestressed. They are characterized by different Bragg wavelengths λ_B and can be read out
20 spectrally in a separate fashion.

The transducer 1 has pressure-tight fiber bushings 12a, 12b for the sensor fiber 2 and/or a cavity 13 for a fiber Bragg grating 5 for the purpose of temperature
25 measurement. At least one block with a bore for lateral support of the sensor fiber 2 in the region of a fiber Bragg grating 3, 4 is to be provided for a compression arrangement (not illustrated). A very much larger pressure measuring range can be realized because glass
30 fibers can be loaded 20 times more in terms of pressure than elongation.

Figures 1 and 3 show arrangements in which a fiber Bragg grating 3 is fixed for the purpose of
35 differential pressure measurement by holders 6a, 6b between the first and second pressure member 7a, 7b. In particular, for the purpose of antiphasal change in elongation, in accordance with figure 1c an error

compensation fiber Bragg grating 4 can be fastened, between holders 6a, 6c, in reverse sequence between the second and first pressure members 7b, 7a. That is to say, the sensor fiber sections with the fiber Bragg gratings 3, 4 are arranged on both sides of the end plate or plunger face 8 of the first pressure cylinder 7a and are connected at their opposite ends to the second pressure cylinder 7b. As a result, elongations owing to differential pressures p_1-p_2 are opposed to one another, and interfering elongations owing to isotropic pressure, temperature dependencies of the fiber Bragg gratings 3, 4 and thermal expansion of the pressure members 7a, 7b are rendered codirectional. It is therefore possible to eliminate the interference signals and double the useful signal by forming a difference signal between the first and second fiber Bragg grating 3, 4.

Figures 2 show arrangements in which a fiber Bragg grating 3 is mounted, on holders 6a, 15b, between a holder 6a, which can be deflected by differential pressure between two pressure members 7a, 7b, and a supporting member 15a, which is permanently connected to the transducer housing 9. The pressure members 7a, 7b are preferably arranged serially one behind another and have a common end plate 8 by which the holder 6a is connected. In particular, in figure 2b a prestressed error compensation fiber Bragg grating 4 is held (6a, 15b) for the purpose of antiphase change in elongation in reverse sequence between the supporting members 15a and the holder 6a which can be deflected by differential pressure. That is to say, the fiber Bragg gratings 3 and 4 are connected on both sides of the holder 6a to the substantially fixed supporting member 15a via the holders 15b. The above discussed compensation according to the invention of interference effects in the differential signal can be achieved, in turn, thereby.

A detailed analysis of the mode of operation of the differential pressure sensor 1 is given with the aid of figure 1a. The first pressure cylinder 7a is mounted on a projection or base 14, is sealed at the other end by an end plate 8a and subjected to an internal pressure p_1 and an external pressure p_2 . The concentric second pressure member 7b is mounted on the housing 9, has an open end plate 8b and is exposed to the second pressure p_2 inside and outside via the inlet 10b. L denotes the length of the pressure cylinder 7a, 7b, and l denotes the length of the elongation length of the sensor fiber 2 and the length of the base 14. A variant with parallel pressure members 7a, 7b is shown in figure 3b.

The differential longitudinal elongation ΔL of the pressure members 7a, 7b depends on the pressure-induced longitudinal stresses and also, via the Poisson transverse elongation, on the radial and tangential stresses in two pressure members 7a, 7b. The result for pressure members 7a, 7b of equal length L , equal modulus of elasticity E and equal Poisson number μ is

$$\Delta L = L \xi \Delta p / E \xi (1-2\mu) \xi R_i^2 / (R_a^2 - R_i^2), \quad (G1)$$

R_i being the inside radius and R_a being the outside radius of the closed pressure member 7a loaded by the differential pressure $\Delta p = p_1 - p_2$. The differential elongation ΔL does not depend on the absolute pressures p_1 , p_2 or on the radii of the pressure members 7b. ΔL is transferred onto the fiber elongation distance l and effects a wavelength displacement of

$$\Delta O_B = 1.21 \mu m \xi \Delta L / l \quad (G2)$$

for a fiber Bragg grating 3, 4 with a Bragg wavelength O_B at 1550 nm. On the fiber elongation distance, the prestressing is to be dimensioned such that it does not

vanish even in the case of maximum pressure loading. Owing to the length ratio L/l , the magnitude of the fiber elongation can be prescribed for a given transducer elongation and can, in particular, be
 5 selected as large for a high pressure resolution. For example, a length ratio of $L/l > 10$ for the purpose of mutual tuning of the linear, hysteresis-free regions of the transducer elongation ($\Delta L/L < 0.001$) and fiber elongation ($\Delta l/l$ up to over 0.01).

10 A quantitative example of achievable resolution and measuring range of the differential pressure: pressure members 7a, 7b made from steel with $E = 196 \cdot 10^9 \text{ N/m}^2$, $M = 0.28$, $L = 150 \text{ mm}$, $l = 10 \text{ mm}$, $R_1 = 4.8 \text{ mm}$, $R_a = 5.0 \text{ mm}$. The
 15 specific displacement of the Bragg wavelengths is then $\Delta \lambda / \Delta p = 480 \text{ pm/MPa}$, and the pressure resolution is 2.1 kPa for 1 pm wavelength resolution. The measuring range is bounded by the elastic limit of the transducer 1 to differential pressures of up to approximately 5 MPa
 20 (Bragg wavelength displacement $\Delta \lambda_B = 2.4 \text{ nm}$). The radii of the second pressure member 7b are non-critical and can be 6 mm and 8 mm, for example. A transducer housing 9 with an inside radius of 7.5 mm and an outside radius of 10.5 mm can withstand absolute pressures above 100
 25 MPa.

The Bragg wavelength λ_B of the fiber Bragg grating 3 can also be disturbed directly by the isotropic pressure p_2 ($\Delta \lambda_B = \text{a few pm/MPa}$), inherent thermal elongation
 30 ($10.3 \text{ pm/}^\circ\text{C}$ at $\lambda_B = 1550 \text{ nm}$) or differential thermal elongation of the pressure members 7a, 7b. In accordance with figure 1c, for compensation purposes a second fiber Bragg grating 4, which can be read out spectrally in a separate fashion, is exposed on an
 35 elongation distance l of the same length to the same pressure p_2 , the same temperature and the same thermal elongation, and the noise-free difference signal of the two fiber Bragg gratings 3, 4 is evaluated. Moreover,

the temperature of the transducer 1 can be monitored, by means of a third, mechanically unloaded fiber Bragg grating 5 and, if appropriate, be used to correct a differential pressure signal.

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In accordance with figure 1b, it is possible to provide passive temperature compensation for the fiber elongation distance(s) as an alternative or in addition. For this purpose, at least one pressure member 7a, 7b and/or at least one supporting member 15a is to consist of or be assembled from materials with different coefficients of thermal expansion α_1 , α_2 , such that a differential thermal expansion between the holders 6a, 6b, 6c counteracts a thermally induced displacement of a Bragg wavelength λ_B of the sensor fiber 2. It holds in the case of complete temperature compensation that

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$$(\alpha_2 \cdot L - \alpha_1 \cdot (L+l)) / l = 8.0 \cdot 10^{-6} \text{ } ^\circ\text{C}^{-1} \quad (\text{G3})$$

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α_1 , α_2 being the coefficient of thermal expansion of the first pressure member 7a (including the base 14), and of the second pressure member 7b. By contrast with the US Patent No. 5,042,898 mentioned at the beginning, according to the invention equation G3 is used to select the cylinder length straight away, and the expansion coefficients are matched. Assuming that $L=150$ mm, $l=10$ mm and $\alpha_1 = 12.4 \cdot 10^{-6} \text{ } ^\circ\text{C}^{-1}$, it is necessary for $\alpha_2 = 14.0 \cdot 10^{-6} \text{ } ^\circ\text{C}^{-1}$. Moreover, the fiber prestressing is to be selected high enough to ensure adequate prestressing even in the case of maximum operating temperature and maximum pressure difference p_2-p_1 . The reliability of the differential pressure measurement is clearly improved by the temperature compensation.

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In addition to linear coefficients of thermal expansion in accordance with equation G3, suitable transducer materials are also to have a low degree of nonlinearity

in thermal expansion, a high corrosion resistance of up to 230°C, a similar modulus of elasticity E and a similar Poisson number μ . This restricts the selection of steels, and in many instances passive temperature compensation cannot be carried out, or can be carried out only incompletely. According to the invention, the pressure or supporting members 7a, 7b, 15a can be assembled from at least two segments with different coefficients of thermal expansion and prescribable lengths L', L''. In the exemplary embodiment according to figure 1b, the second cylinder 7b is constructed from segments L'' with α_1 and L' with α_2 . The modified condition for the temperature compensation runs

$$(\alpha_2 \cdot L' - \alpha_1 \cdot (L' + l)) / l = 8.0 \cdot 10^{-6} \text{ } ^\circ\text{C}^{-1} \quad (\text{G4})$$

Thus, for given coefficients of expansion α_1 , α_2 , the differential expansion of the pressure members 7a, 7b can be tailored by selecting the segment lengths L', L'' (where $L' + L'' = L$). For example, a nickel-based alloy (for example "Hastealloy C-22" from Hynes International with $\alpha_1 = 12.4 \cdot 10^{-6} \text{ } ^\circ\text{C}^{-1}$) is combined with a chromium-nickel steel (for example "AISI 304" with $\alpha_2 = 17.0 \cdot 10^{-6} \text{ } ^\circ\text{C}^{-1}$). For $L = 150 \text{ mm}$ and $l = 15 \text{ mm}$ the result is $L' = 44.3 \text{ mm}$ and $L'' = 105.6 \text{ mm}$.

An advantage of the temperature-compensated arrangement according to figure 1b consists in that only the first fiber Bragg grating 3 is mechanically prestressed. Interference owing to isotropic pressure p_2 is detected with the aid of the now unloaded fiber Bragg grating 4 and the temperature dependence of the latter is corrected with the aid of the fiber Bragg grating 5. The passive temperature compensation in accordance with figure 1b reduces the Bragg wavelength spectral region required for a fiber sensor 1. It can be applied in principle in the case of all exemplary embodiments.

The arrangements according to figures 2a, 2b and 3a have the advantage that the fiber Bragg gratings 3, 4, 5 are not exposed to the pressure of the medium 11b. The interior of the transducer 1 outside the pressure members 7a, 7b can be filled with a vacuum or a low-pressure gas. The pressure members 7a, 7b are to be designed for the full pressure loading p_1 or p_2 . The measuring range for differential pressures then extends up to p_1 or p_2 . The pressure resolution is approximately 100 kPa for $L=150$ mm, wall thicknesses designed up to 100 MPa and a 1 pm spectral resolution. Figure 3a shows a variant with two parallel pressure members 7a, 7b, which are loaded exclusively by internal pressure p_1 or p_2 , a prestressed fiber Bragg grating 3 for differential pressure measurement, and an unloaded fiber Bragg grating 5 for temperature measurement. The fiber Bragg grating 3 is held 6a, 6b between cylinders 7a, 7b of equal length via an end plate 8a and an end plate 8b lengthened by the base 14 of length l .

Figure 4 shows a further differential pressure sensor 1, in the case of which one fiber Bragg grating 3 each is held 6a, 15b between a first pressure member 7a and a supporting member 15a, and between a second pressure member 7a and a supporting member 15a, and a pressure difference $\Delta p = p_1 - p_2$ can be determined from the separately measured elongations of the fiber Bragg gratings 3, 4. The compact arrangement of two absolute pressure measurements in a transducer 1 is advantageous in this case.

Figure 5 shows a multiplex arrangement 25 with a plurality of transducers 1, according to the invention, of different Bragg wavelengths λ_B . The transducers 1 are optically connected to a broadband light source 16, for example an LED or SLD and, preferably via a fiber coupler 18, to a wavelength-division demultiplexer 19 and a detector plus an electronic measuring system 20

(and computer 21). 22 denotes an optional source of reference wavelengths for spectral calibration of the fiber Bragg gratings 3, 4, 5. The gratings have a spectral width of approximately 0.2 nm, a maximum reflectivity of 90%, a length of 10 mm and tuning ranges of 2.4 nm for temperature (0°C-230°C) and 3.6 nm for differential pressure measurement (0.003 maximum elongation). With a 1 nm standby spacing relative to the tuning range of the adjacent grating, a passive temperature-compensated transducer 1 therefore requires a 7 nm spectral width. 7 transducers 1 can be multiplexed by wavelength with a low loss 1550 nm light source (50 nm spectral width). Alternatively, or in addition, the transducers 1 can also be read out sequentially one after another using a time-division multiplexing method and/or by means of fiber-optic switches.

Figure 6 shows one use of a fiber-optic differential pressure sensor 1, 25 according to the invention, in the case of which a flow rate v_1 of a fluid flow 24 is determined from a differential pressure measurement. In particular, the inlets 10a, 10b of the transducer 1 are connected to a venturi tube 23 at two locations with cross-sectional areas A_1 and A_2 . The flow rate v_1 can be determined in a known way from the differential pressure $\Delta p = p_1 - p_2$.

The fiber-optic pressure sensor 1, 25 is characterized overall by an advantageous interaction between transducer 1, which can be exposed to extreme pressure loads, and the fiber Bragg grating 3, 4, which is very sensitive to elongation, of the sensor fiber 2. It is possible as a result to measure differential pressures of between 0.1 kPa and 10 MPa at very high absolute pressures of up to approximately 100 MPa with high resolution. A further advantage consists in that the pressure signal is wavelength-coded, and thus very

insensitive to interference. It can be read out directly using fiber optics over large distances between the passive sensor head 1 and the optoelectronic measuring device 16, 19-22. Also
5 advantageous are the good high-temperature capability, corrosion resistance and insensitivity to electromagnetic interference. Because of its compactness, the sensor 1, 25 is particularly suitable for measuring differential pressures and flow rates in
10 drill holes.

LIST OF REFERENCE SYMBOLS

	1	Fiber optic differential pressure sensor (transducer)
5	2	Optical fiber, sensor fiber
	3	Fiber Bragg grating 1 (for pressure measurement)
	4	Fiber Bragg grating 2 (for compensation measurement)
10	5	Fiber Bragg grating 3 (for temperature measurement)
	6a-6c, 15b	Holder, fiber holder, ferrule holder
	7a-7b	Pressure member, pressure cylinder
	7a	Pressure cylinder 1 (internal pressure p_1)
15	7b	Pressure cylinder 2 (reference pressure p_2), reference cylinder
	8, 8a, 8b	End plates of the pressure member, plunger face
	9	Transducer housing
20	10a, 10b	Inlets
	11a	Medium 1, fluid 1 (under pressure p_1)
	11b	Medium 2, fluid 2 (under pressure p_2)
	12a, 12b	Pressure-tight fiber bushings
	13	Cavity for temperature sensor fiber
25	14	Projection, base
	15a	Supporting member, supporting cylinder
	16	(Broadband) light source, LED, SLD
	17	Feeder fibers
	18	Coupler, fiber coupler
30	19	Wavelength-division demultiplexer, tunable spectral filter, Fabry-Perot filter
	20	Detector and electronic measuring system
	21	Computer, PC
	22	Source for reference wavelengths
35	23	Venturi tube
	24	Fluid flow
	25	Overall sensor

	A_1, A_2	Cross-sectional surfaces
	α_1, α_2	Coefficients of thermal expansion
	E	Young's modulus of elasticity
5	l	Length of the elongation distance of the pressure sensor fiber
	L	Length of a pressure cylinder
	ΔL	Differential elongation
	L', L''	Segment lengths of a pressure cylinder/supporting cylinder
10	λ_B	Bragg wavelength
	$\Delta\lambda_B$	Bragg wavelength displacement
	μ	Poisson number
	p_1, p_2	Pressures
	Δp	Pressure difference
15	R_1	Inside radius of the first pressure cylinder
	R_a	Outside radius of the first pressure cylinder
	v_1, v_2	Flow rates

SECRET

PATENT CLAIMS

1. A fiber-optic pressure sensor (1, 25), in particular suitable for measuring differential pressures and flow rates in oil drill holes, comprising a transducer (1) with a sensor fiber (2) which has at least one fiber Bragg grating (3, 4, 5), characterized in that
- a) the transducer (1) comprises at least one first pressure member (7a) for holding a first medium (11a) under an all round pressure p_1 ,
- b) the transducer (1) comprises at least one second pressure member (7b) for holding a second medium (11b) under an all round pressure p_2 , and
- c) the transducer (1) is configured for measuring a pressure difference $p_1 - p_2$ by converting the all round pressures p_1 , p_2 into a longitudinal elongation or compression of the at least one fiber Bragg grating (3, 4) of the sensor fiber (2).
2. The fiber optic sensor (1, 25) as claimed in claim 1, characterized in that the transducer (1) is configured for a differential elongation of the fiber Bragg grating (3, 4) induced by the pressure difference $p_1 - p_2$.
3. The fiber optic sensor (1, 25) as claimed in one of claims 1-2, characterized in that
- a) the sensor fiber (2) is mounted between holders (6a, 6b, 6c; 15b) and preferably prestressed,
- b) the holders (6a, 6b, 6c; 15b) are connected in a force-closed fashion to the pressure members (7a, 7b) and, if appropriate, to supporting members (15a), and

c) the pressure members (7a, 7b) are configured to deflect at least one holder (6a, 6b, 6c) as a function of the pressures p_1 , p_2 .

- 5 4. The fiber optic sensor (1, 25) as claimed in claim 3, characterized in that
- 10 a) exactly two cylindrical pressure members (7a, 7b) are provided, which are arranged concentrically, in parallel or serially relative to one another,
- 15 b) the pressure cylinders (7a, 7b) have the same length L and
- 15 c) the holders (6a, 6b, 6c) are fastened on plunger faces (8, 8a, 8b) of the pressure cylinders (7a, 7b).
- 20 5. The fiber optic sensor (1, 25) as claimed in one of claims 1-4, characterized in that
- 20 a) the transducer (1) has separate inlets (10a, 10b) for the media (11a, 11b) into the pressure members (7a, 7b) and/or
- 25 b) a fiber Bragg grating (3) is provided for differential pressure measurement, a fiber Bragg grating (4) is provided for error compensation, and/or a fiber Bragg grating (5) is provided for temperature measurement.
- 30 6. The fiber optic sensor (1, 25) as claimed in one of claims 1-5, characterized in that
- 30 a) a fiber Bragg grating (3) is held (6a, 6b) between the first and second pressure members (7a, 7b) for the purpose of differential pressure measurement, and
- 35 b) in particular, an error compensation fiber Bragg grating (4) is held (6a, 6c) between the second and first pressure members (7b, 7a) in reverse sequence for the purpose of antiphasal change in elongation.

7. The fiber optic sensor (1, 25) as claimed in one of claims 1-6, characterized in that

- 5 a) a fiber Bragg grating (3) is held (6a, 15b) between a holder (6a), which can be deflected by differential pressure of two pressure members (7a, 7b), and a supporting member (15a), the holder (6a) preferably being
10 connected to a common end plate (8) of two serially arranged pressure members (7a, 7b) and
b) in particular, an error compensation fiber Bragg grating (4) is held (6a, 15b) between the supporting member (15a) and the holder (6a) which can be deflected by differential pressure
15 in reverse sequence for the purpose of antiphasal change in elongation.

8. The fiber optic sensor (1, 25) as claimed in one of claims 1-7, characterized in that

- 20 a) one fiber Bragg grating (3) each is held (6a, 15b) between a first pressure member (7a) and a supporting member (15a) and a second pressure member (7a) and a supporting member (15a), and
25 b) a pressure difference can be determined with the aid of the two fiber Bragg gratings (3, 4).

9. The fiber optic sensor (1, 25) as claimed in one of claims 1-8, characterized in that

- 30 a) at least one pressure member (7a, 7b) and/or at least one supporting member (15a) consists of, or is assembled from materials with different coefficients of thermal expansion α_1 , α_2 , such that a differential thermal expansion between
35 the holders (6a, 6b, 6c) counteracts a thermally induced displacement of a Bragg wavelength (λ_B) of the sensor fiber (2), and

- b) in particular, a pressure or supporting member (7a, 7b, 15a) is assembled from at least two segments with different coefficients of thermal expansion and prescribable lengths L' , L'' .

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10. The fiber optic sensor (1, 25) as claimed in one of claims 1-9, characterized in that

a) the transducer (1) has pressure-tight fiber bushings (12a, 12b) for the sensor fiber (2), and/or

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b) the transducer (1) has a cavity (13) for a fiber Bragg grating (5) for the purpose of temperature measurement, and/or

c) at least one block with a bore for laterally supporting the sensor fiber (2) is provided in the region of a fiber Bragg grating (3, 4) for the purpose of a compression arrangement.

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11. The fiber optic sensor (1, 25) as claimed in one of claims 1-10, characterized in that a plurality of transducers (1) of different Bragg wavelength λ_B are optically connected to a broadband light source (16) and, preferably via a fiber coupler (18) to a wavelength-division demultiplexer (19) and a detector plus an electronic measuring system (20).

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12. Use of a fiber optic differential pressure sensor (1, 25) as claimed in one of claims 1-11, characterized in that

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a) a flow rate v_1 of a fluid flow (24) is determined from a differential pressure measurement, and

b) in particular, the differential pressure measurement is carried out at a venturi tube (23).

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ABSTRACT

The subject matter of the present invention is a fiber Bragg grating sensor 1, 25 which is suitable, in particular, for measuring differential pressures and flow rates v_1 in oil drill holes. The sensor principle according to the invention is based on using a transducer 1 with two pressure chambers 7a, 7b to convert a hydrostatic pressure difference between two liquid or gaseous media 11a, 11b into a longitudinal fiber elongation or fiber compression and measuring it via the displacement of the Bragg wavelength $\Delta\lambda_B$ of at least one fiber Bragg grating 3, 4. Exemplary embodiments are specified which have two fiber Bragg gratings 3, 4 which are sensitive to elongation in opposite senses and which have temperature-compensating transducers 1, and which have a plurality of transducers 1 in a wavelength-division-multiplexing configuration. One embodiment relates to measuring a flow rate v_1 with the aid of a venturi tube 23.

(Figure 1a)

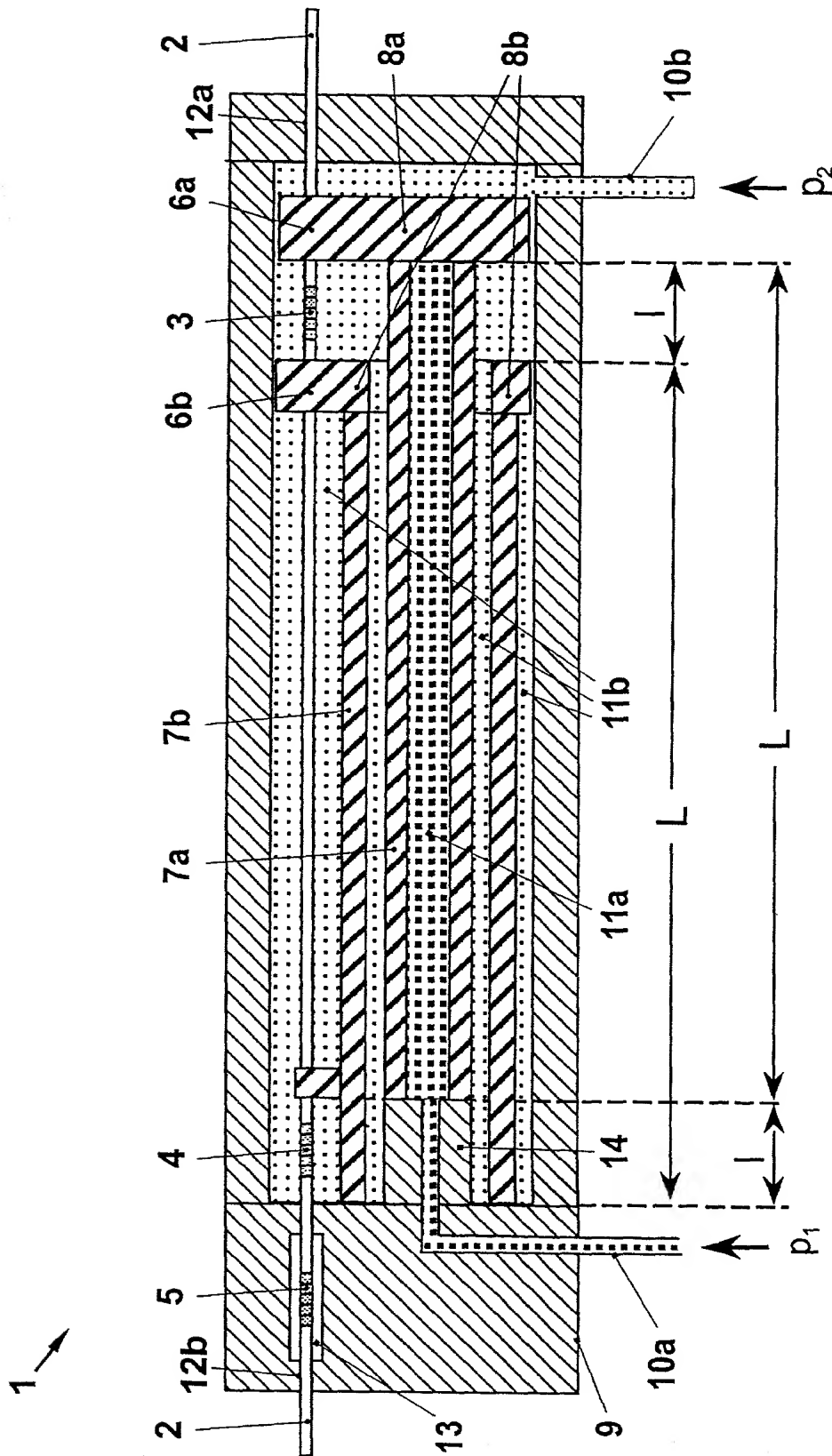


FIG. 1a



FIG. 1b

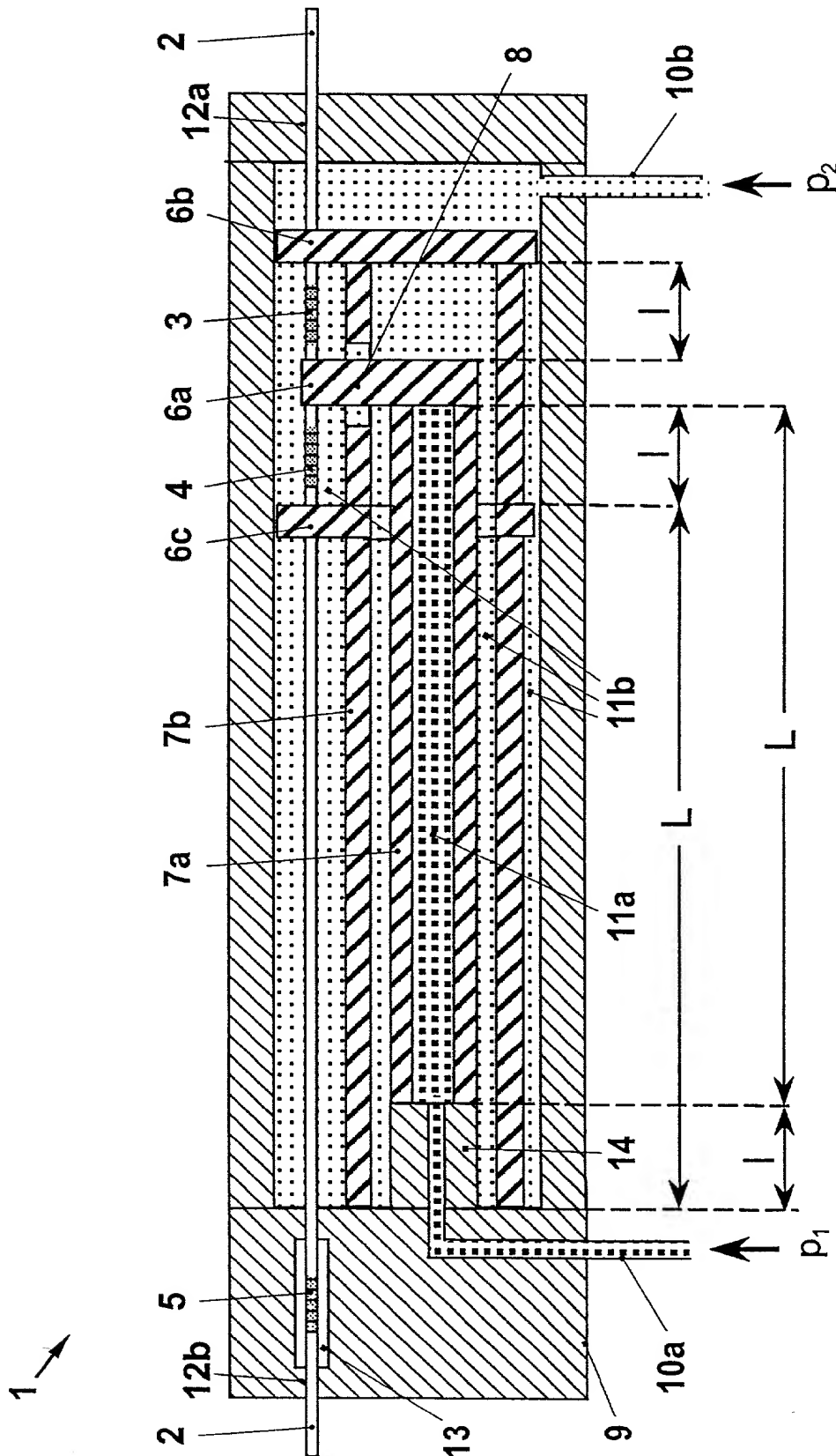


FIG. 1c



FIG. 2a



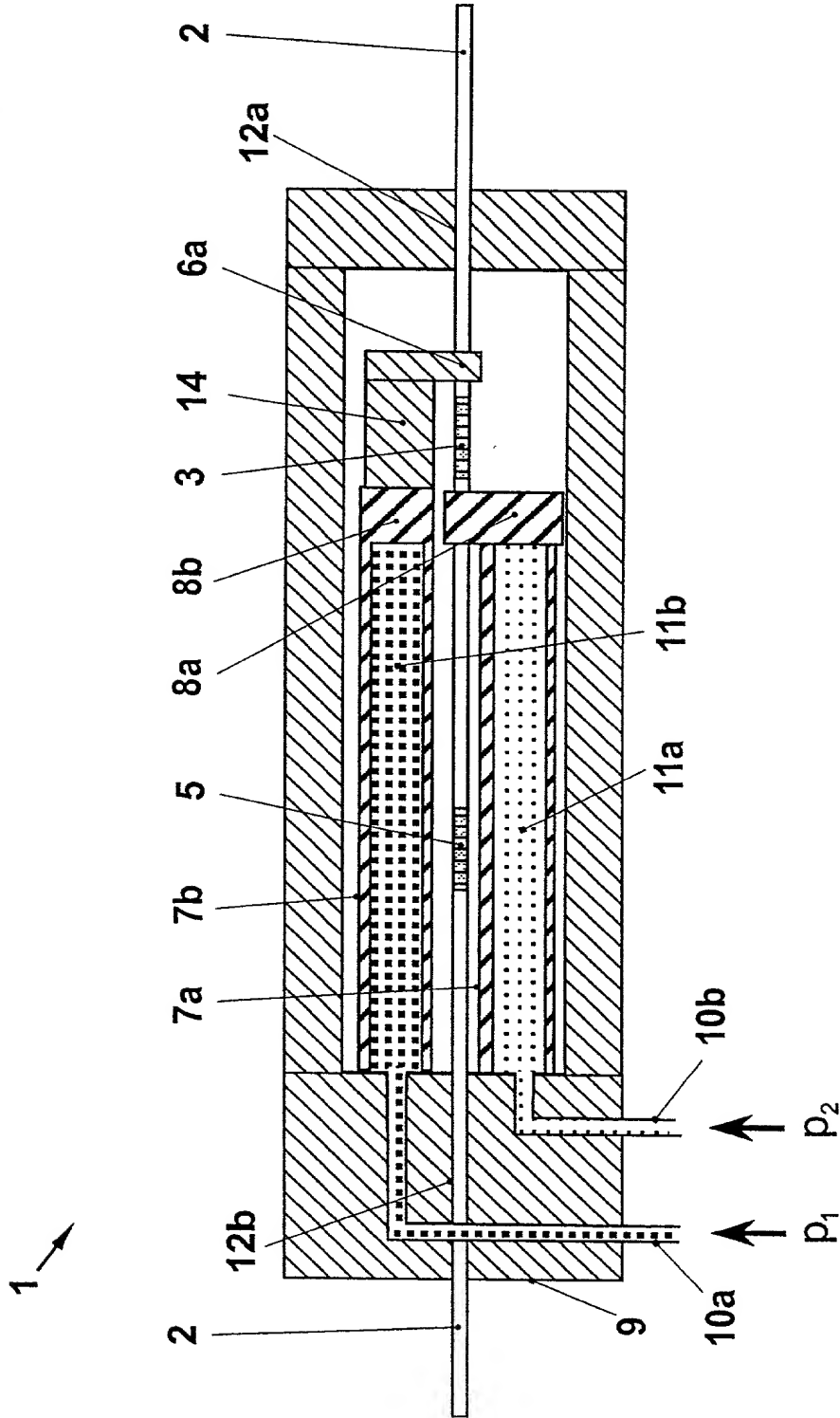


FIG. 3a

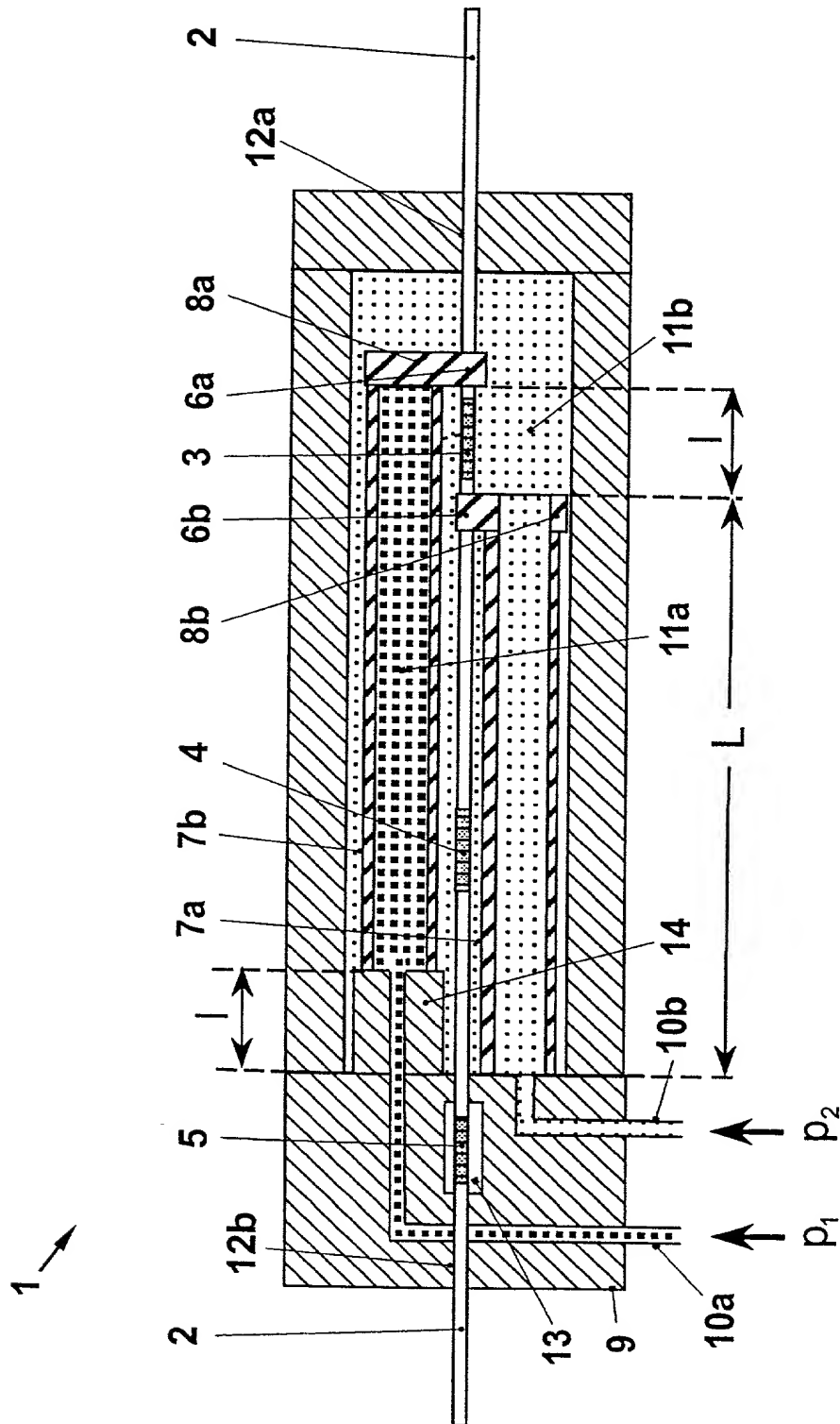


FIG. 3b

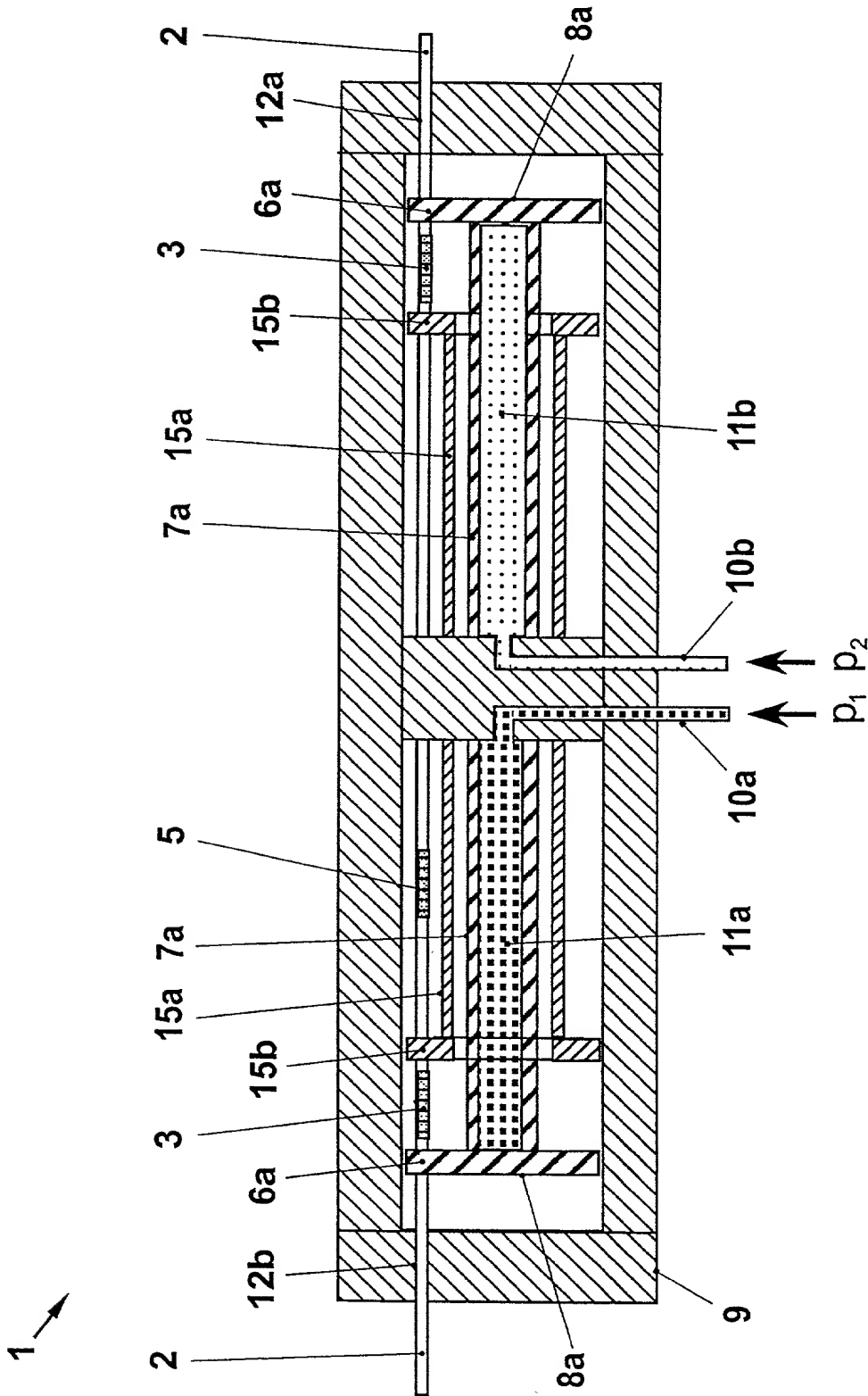
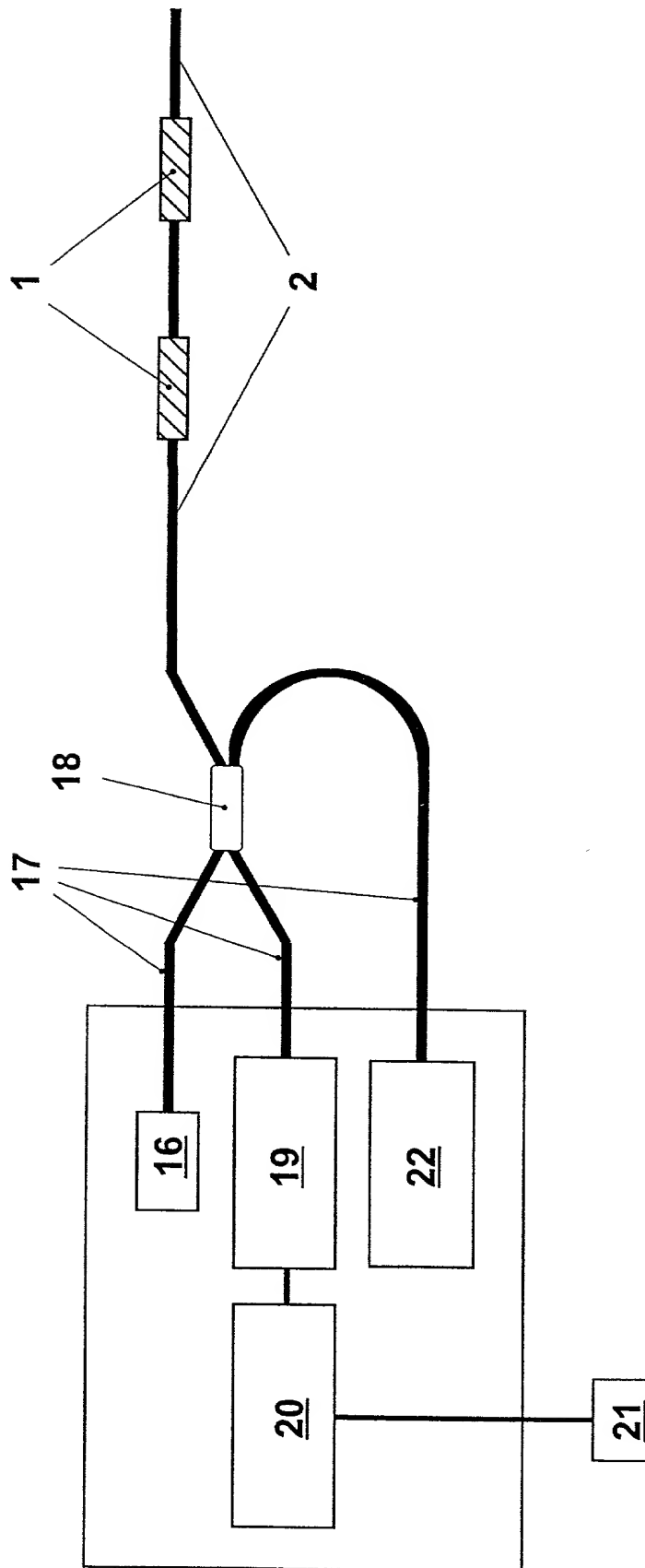


FIG. 4



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			<input type="checkbox"/> Yes <input type="checkbox"/> No
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Attorney's Docket No.

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FULL NAME OF FOURTH JOINT INVENTOR, IF ANY		SIGNATURE	DATE
RESIDENCE (CITY & STATE/COUNTRY)		CITIZENSHIP	
POST OFFICE ADDRESS (HOME ADDRESS)			
FULL NAME OF FIFTH JOINT INVENTOR, IF ANY		SIGNATURE	DATE
RESIDENCE (CITY & STATE/COUNTRY)		CITIZENSHIP	
POST OFFICE ADDRESS (HOME ADDRESS)			
FULL NAME OF SIXTH JOINT INVENTOR, IF ANY		SIGNATURE	DATE
RESIDENCE (CITY & STATE/COUNTRY)		CITIZENSHIP	
POST OFFICE ADDRESS (HOME ADDRESS)			
FULL NAME OF SEVENTH JOINT INVENTOR, IF ANY		SIGNATURE	DATE
RESIDENCE (CITY & STATE/COUNTRY)		CITIZENSHIP	
POST OFFICE ADDRESS (HOME ADDRESS)			
FULL NAME OF EIGHTH JOINT INVENTOR, IF ANY		SIGNATURE	DATE
RESIDENCE (CITY & STATE/COUNTRY)		CITIZENSHIP	
POST OFFICE ADDRESS (HOME ADDRESS)			
FULL NAME OF NINTH JOINT INVENTOR, IF ANY		SIGNATURE	DATE
RESIDENCE (CITY & STATE/COUNTRY)		CITIZENSHIP	
POST OFFICE ADDRESS (HOME ADDRESS)			
FULL NAME OF TENTH JOINT INVENTOR, IF ANY		SIGNATURE	DATE
RESIDENCE (CITY & STATE/COUNTRY)		CITIZENSHIP	
POST OFFICE ADDRESS (HOME ADDRESS)			